

Manufacturer: O-I  
Model: Squeeze & Turn  
ASTM Type: IB

Description:

This is a one-piece plastic continuously-threaded closure (Figure 1).



Figure 1

The closure is opened by squeezing two sides of the closure and simultaneously turning it counterclockwise. The side of the closure has uniform ribbing around its entire circumference, except at the two squeeze points where it has a smooth semicircle at the bottom of the closure. The two squeeze points are  $180^{\circ}$  apart. The inside of the closure has two triangles  $180^{\circ}$  apart, which are  $90^{\circ}$  away from the squeeze points (Figure 2A). The triangles lock into two bayonets on the bottle neck finish to keep the package closed (Figure 2B).

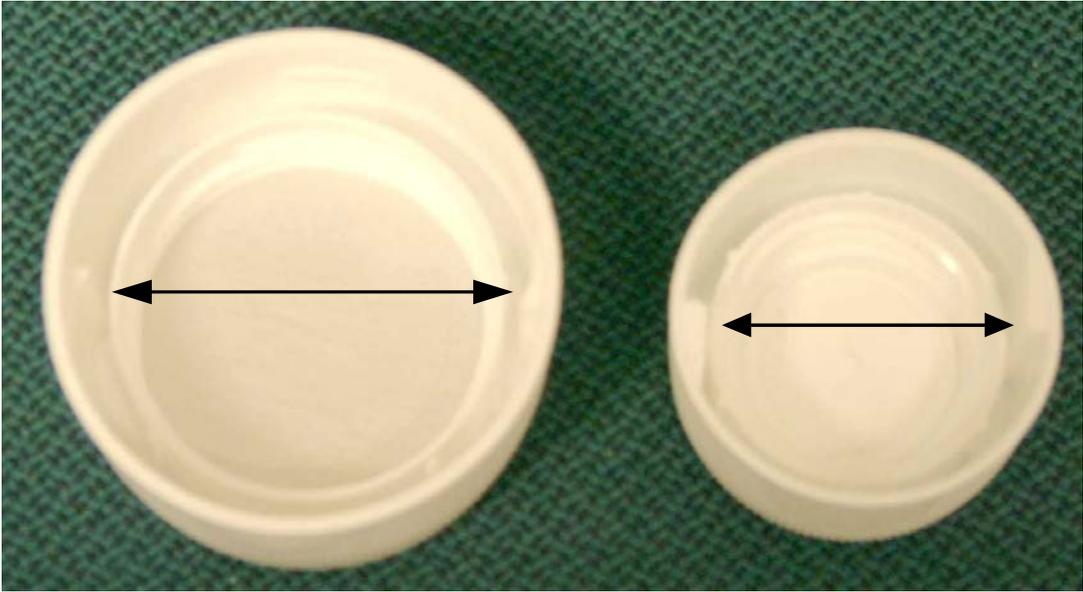


Figure 2A

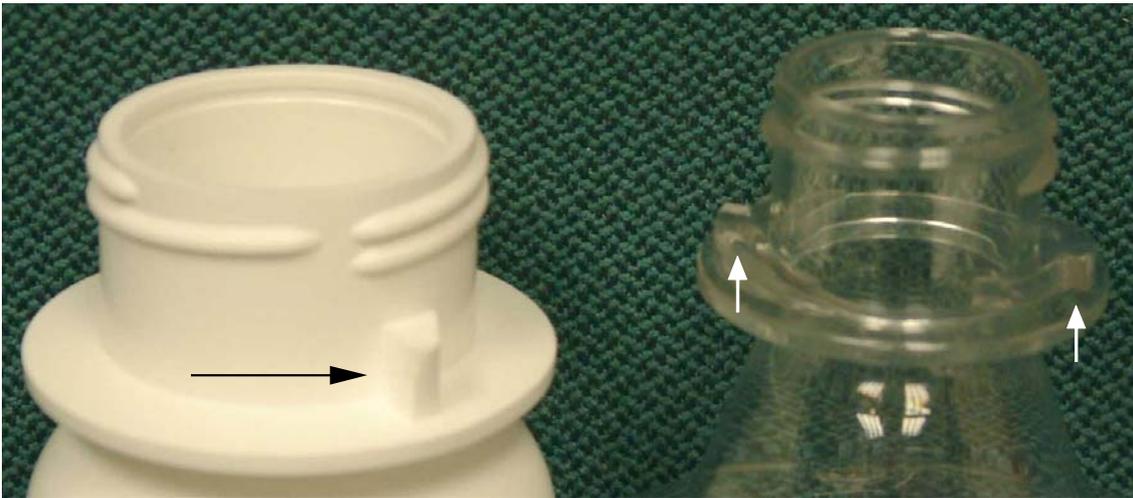


Figure 2B

There are two different sets of instructions on the closure. One set of the manufacturer's instructions for the closure on the right in Figure 3 are:



Figure 3

(Inside an arrow pointing towards both squeeze points) SQUEEZE SIDES  
& TURN TO OPEN  
(arrow pointing counterclockwise)

CLOSE  
TIGHTLY  
(arrow pointing clockwise)

Another example of the instructions for the closure on the left in Figure 3 are:

(Inside an arrow pointing towards both squeeze points) SQUEEZE SIDES

CLOSE  
TIGHTLY

& TURN TO OPEN  
(arrow pointing counterclockwise)